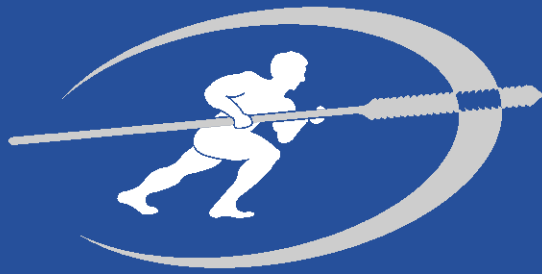


# The threading specialists



**GOLIATH**  
international tools Ltd

THREADING  
TOOL KITS

Quality

Expertise

Service

Flexibility

The UK's  
**leading Manufacturer**  
of **quality taps & dies**

Designed &  
Manufactured  
In ENGLAND





## Introduction



Goliath offer the most comprehensive range of Tool Kits available in a range of sizes and thread forms. The Kits are conveniently displayed in a variety of presentation cases to suit all applications. Goliath also supply Alternative combinations not listed in our catalogue.

Please call for a quotation for your individual requirements



## Index

## Page

3	High Speed Steel Ground Thread Tap and Die Sets
4	High Speed Steel Ground Thread Tap Index Sets
4	High Speed Steel Ground Thread Tap and Drill Sets
5	Handy Six Tap and Die Set
6	Handy Six HSS Taps
6	Handy Seven HSS Taps
7	Handy Six HSS Circular Dies
7	Handy Six HSS Dienuts



Goliath offer a comprehensive selection of HSS Tap & Die Sets conveniently presented in sturdy cases.

The sets listed are our standard range, size & threadform. Alternative combinations can be supplied to suit individual requirements.

Each set contains 1 set of 2 Taps per size (Taper & Bottom)  
 1 corresponding Die and appropriate Tapwrench & Diestock

CODE	THREAD FORM	SIZE	TAP WRENCHES	DIE STOCKS
ETDS 25	BA	0, 1, 2, 3, 4, 5, 6	No. 1	13/16"
ETDS 26	BA	0, 1, 2, 3, 4, 5, 6, 7, 8	No. 1	13/16"
ETDS 27	BA	0, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10	No. 1	13/16"
ETDS 28	BSW	1/4, 5/16, 3/8, 7/16, 1/2	No. 2	1", 1 5/16"
ETDS 29	BSF	1/4, 5/16, 3/8, 7/16, 1/2	No. 2	1", 1 5/16"
ETDS 30	UNC	1/4, 5/16, 3/8, 7/16, 1/2	No. 2	1", 1 5/16"
ETDS 31	UNF	1/4, 5/16, 3/8, 7/16, 1/2	No. 2	1", 1 5/16"
ETDS 32	BSW	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	No. 2 No. 3	1", 1 5/16", 2"
ETDS 33	BSF	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	No. 2 No. 3	1", 1 5/16", 2"
ETDS 34	UNC	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	No. 2 No. 3	1", 1 5/16", 2"
ETDS 35	UNF	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	No. 2 No. 3	1", 1 5/16", 2"
ETDS 36	BSW	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1"	No. 2 No. 4	1", 1 5/16", 2"
ETDS 37	BSF	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1"	No. 2 No. 4	1", 1 5/16", 2"
ETDS 38	UNC	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1"	No. 2 No. 4	1", 1 5/16", 2"
ETDS 39	UNF	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1"	No. 2 No. 4	1", 1 5/16", 2"
ETDS 40	MM Coarse	M2, M2.5, M3, M3.5, M4, M5, M6	No. 1	13/16"
ETDS 41	MM Coarse	M6, M7, M8, M9, M10, M12,	No. 2	1", 1 5/16"
ETDS 42	MM Coarse	M6, M7, M8, M9, M10, M12, M14, M16, M18, M20	No. 2 No. 4	1", 1 5/16", 2"
ETDS 43	MM Coarse	M14, M16, M18, M20, M22, M24	No. 4	2"
ETDS 44	MM Coarse	M6, M8, M10, M12, M14, M16, M20, M22, M24	No. 2 No. 4	1", 1 5/16", 2"



## Tap Index Sets

**Spiral Point & Spiral Flute Tap sets can also be supplied.**

**Hand/Short Machine Taps in sets of three all Straight Flute**



CODE	THREAD FORM	SIZES IN BOX (SETS OF 3)
ETDS 01	Metric	3, 4, 5, 6, 8, 10, 12
ETDS 02	UNC	10, 1/4, 5/16, 3/8, 7/16, 1/2
ETDS 03	UNF	10, 1/4, 5/16, 3/8, 7/16, 1/2
ETDS 04	BSW	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2
ETDS 05	BSF	3/16, 1/4, 5/16, 3/8, 7/16, 1/2



## Tap & drill Sets

**Spiral Point, Spiral Flute & Straight Flute combinations available.**

**Including Drill for each Tap size**



CODE	THREAD FORM	SIZES IN BOX (SETS OF 3)
ETDS 100	Metric	3, 4, 5, 6, 8, 10, 12

## Handy Six tap &amp; die set



**Contains Taper and Bottom Straight Flute Taps and Circular Dies in sizes stated plus Tap Wrench & Die Stock to suit**

CODE	THREAD FORM	SIZES IN BOX
EPDS I	Metric	3, 4, 5, 6, 8, 10



## Handy Six - Six HSS Taps

Conveniently presented in  
Handy Packs

Other combinations available.

Metric Din Tap Combinations  
available.

Straight Flute Taps available  
in any lead



CODE	SIZE	SET CONTENT	LEADS AVAILABLE
EHTS 1/2/3	M3 - M10	3, 4, 5, 6, 8, 10mm	Straight Flute
EHTS 4	M3 - M10	3, 4, 5, 6, 8, 10mm	Spiral Point
EHTS 5	M3 - M10	3, 4, 5, 6, 8, 10mm	Spiral Flute
EHTS 6/7/8	M4 - M12	4, 5, 6, 8, 10, 12mm	Straight Flute
EHTS 9	M4 - M12	4, 5, 6, 8, 10, 12mm	Spiral Point
EHTS 10	M4 - M12	4, 5, 6, 8, 10, 12mm	Spiral Flute
EHTS 11/12/13	3/16 - 1/2 BSW	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	Straight Flute
EHTS 14/15/16	3/16 - 1/2 BSF	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	Straight Flute
EHTS 17/18/19	No. 10 - 1/2 UNC	No. 10, 1/4, 5/16, 3/8, 7/16, 1/2	Straight Flute
EHTS 20/21/22	No. 10 - 1/2 UNF	No. 10, 1/4, 5/16, 3/8, 7/16, 1/2	Straight Flute
EHTS 23/24/25	OBA - 8BA	No. 0, 1, 2, 4, 6, 8,	Straight Flute



## Handy Seven Taps

Conveniently presented in  
Handy Packs

Other combinations available.

Metric Din Tap Combinations  
available.

Straight Flute Taps available  
in any lead



CODE	SIZE	SET CONTENT	LEADS AVAILABLE
ETDS 06/07/08	M3 - M12	3, 4, 5, 6, 8, 10, 12	Straight Flute
ETDS09	M3 - M12	3, 4, 5, 6, 8, 10, 12	Spiral Point
ETDS10	M3 - M12	3, 4, 5, 6, 8, 10, 12	Spiral Flute

## Six HSS circular dies



Conveniently presented in  
Handy Packs

Other combinations avail-  
able

CODE	SIZE RANGE	SET CONTENT	PITCH
EHDS 1	M3 - M10 Dies	3, 4, 5, 6, 8, 10mm	Coarse
EHDS 2	M3 - M10 Dies	3, 4, 5, 6, 8, 10mm	Fine
EHDS 5	M4 - M12 Dies	4, 5, 6, 8, 10, 12mm	Coarse
EHDS 6	M4 - M12 Dies	4, 5, 6, 8, 10, 12mm	Fine
EHDS 9	3/16 - 1/2 BSW Dies	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	
EHDS 11	3/16 - 1/2 BSF Dies	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	
EHDS 13	No. 10 - 1/2 UNC Dies	No.10, 1/4, 5/16, 3/8, 7/16, 1/2,	
EHDS 15	No. 10 - 1/2 UNF Dies	No.10, 1/4, 5/16, 3/8, 7/16, 1/2,	
EHDS 17	OBA - 8BA Dies	No. 0, 1, 2, 4, 6, 8	



## Six HSS dienuts



Conveniently presented in  
Handy Packs

Other combinations avail-  
able

CODE	SIZE RANGE	SET CONTENT	PITCH
EHDS 3	M3 - M10 Dienuts	3, 4, 5, 6, 8, 10mm	Coarse
EHDS 4	M3 - M10 Dienuts	3, 4, 5, 6, 8, 10mm	Fine
EHDS 7	M4 - M12 Dienuts	4, 5, 6, 8, 10, 12mm	Coarse
EHDS 8	M4 - M12 Dienuts	4, 5, 6, 8, 10, 12mm	Fine
EHDS 10	3/16 - 1/2 BSW Dienuts	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	
EHDS 12	3/16 - 1/2 BSF Dienuts	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	
EHDS 14	No. 10 - 1/2 UNC Dienuts	No.10, 1/4, 5/16, 3/8, 7/16, 1/2,	
EHDS 16	No. 10 - 1/2 UNF Dienuts	No.10, 1/4, 5/16, 3/8, 7/16, 1/2,	



## Head Office UK

### Goliath International Tools Ltd

Goliath House, Newtown Row, Aston,  
Birmingham B6 4NQ.

#### UK Call Centre

Telephone: +44 0121 333 3441  
Fax: +44 0121 359 6647  
E-mail: sales@goliathinternational.com

#### Export

Telephone: +44 0121 359 6621  
Fax: +44 0121 359 7092

## Canada

### Goliath Threading Tools Ltd

Canada Ltd  
Unit L  
240 Holiday Inn Drive  
Cambridge  
Ontario  
Canada

Telephone: 001-519-651-1510  
Fax: 001-519-651-1513

## Ireland

### Goliath Threading Tools (Ireland) Ltd

67 Main Street  
Blackrock  
Co. Dublin  
Ireland

Telephone: 00 3531 2887341  
Fax: 00 3531 2886992

## South Africa

### Goliath Threading Tools S.A. Pty Ltd

Unit 7 Zero Park  
365 Fabriek St  
Strijdompark Ext 21  
Randburg, South Africa

Telephone: 00 2711 792 5659  
Fax: 00 2711 792 5374

## U.S.A.

### Goliath Threading Tools Inc

9092 Telegraph Road  
Detroit  
Michigan 48239  
USA

Telephone: 001-313-538-2460/0999  
Fax: 001-313-538-8099

## Australia

### Goliath Threading Tools Ltd

336 Victoria Street  
Brunswick  
Victoria 3056,  
Australia

Telephone: 00 6139 3874755  
Fax: 00 6139 3879219

Your Local Distributor



THREAD04